

LiVOPO₄ as an anode material for lithium ion batteries

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Abstract β -LiVOPO₄ was prepared via a sol–gel method and exploited as an anode material for lithium ion batteries. The β -LiVOPO₄ anode material showed a reversible capacity higher than 380 mAh g⁻¹ during 30 cycles; the coulombic efficiency exceeded 94%. We speculated a conversion reaction mechanism for Li recycle, $VPO_4 + 3Li^+ + 3e^- \leftrightarrow V + Li_3PO_4$. The higher discharge capacity and cyclic ability may be due to the large PO₄³⁻ ions that can alleviate the change of the cell volume during the charge/discharge processes, and the formation of Li₂O during the first discharge process that can buffer the volume change in the electrodes.

Keywords Li ion batteries · Anode material · Mechanism · β -LiVOPO₄ · Sol–gel method

1 Introduction

Graphite-based materials are used as anodes for lithium ion batteries, since the commercialization in early 1990s; however, these materials have lower theoretical capacity (372 mAh g⁻¹) [1]. Metal oxides and alloys are the most widely investigated alternative anode materials for lithium ion batteries with high theoretical capacity, whereas the large volume variation during charge/discharge processes severely affects the cyclic stability [2, 3]. Therefore, it is necessary to search for new anode candidates for lithium ion batteries.

Transition metal phosphates exhibit remarkable electrochemical and thermal stability as well as comparable energy density, and have been attracting much interest as a new class of cathode materials for lithium ion batteries [4–10]. Recently, Kalaiselvi et al. have proposed that LiFePO₄ could also be used as an anode material for lithium ion batteries, and presented higher specific capacity than that of LiFePO₄ used as a cathode material [11].

In search for polyanion insertion hosts, lithium vanadyl phosphate (LiVOPO₄) is also a candidate [12–16]. LiVOPO₄ contains two crystal phases, α - and β -LiVOPO₄, and both LiVOPO₄ phases can be used as cathode materials for lithium ion batteries [9, 13, 17]. Can β -LiVOPO₄ also be used as an anode material for lithium ion batteries as LiFePO₄? How are its electrochemical performance and cyclic stability? What is the mechanism for Li recycle during charge/discharge processes in this material? In this study, we prepared β -LiVOPO₄ and investigated its electrochemical performance as an anode material for Li ion batteries to address the above questions.

2 Experimental

2.1 Preparation of β -LiVOPO₄

β -LiVOPO₄ was prepared through a sol–gel route [18]. Starting materials were V₂O₅, LiNO₃·6H₂O, NH₄H₂PO₄ and oxalic acid. Firstly, oxalic acid (3.02 g) and V₂O₅ (1.46 g) were dissolved in 80 ml deionized water with magnetic stirring at 70 °C. After a clear blue solution formed, a mixture of NH₄H₂PO₄ (1.84 g) and LiNO₃·6H₂O (1.16 g) was added to the solution while stirring for 4 h, and then a gel formed in an air oven at 100 °C. Finally, the

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gel was decomposed at 300 °C for 4 h, and the obtained product was sintered at 500 °C for 4 h in air.

2.2 Sample characterization

X-ray diffraction (XRD) patterns were measured under the D/MAX III diffractometer with Cu $K\alpha$ radiation ($\lambda = 1.5418 \text{ \AA}$). The morphologies were observed through a Hitachi S-3500 N scanning electron microscopy (SEM).

2.3 Galvanostatic charge/discharge tests

Electrochemical performances of the samples were evaluated in Li test cells. The anodes were prepared by mixing the samples with acetylene black and polytetrafluoroethylene (PTFE) with a weight ratio of 75:20:5 in ethanol to ensure homogeneity. After ethanol was evaporated, the mixture was rolled into a sheet, and the sheet was cut into circular strips of 8 mm in diameter. The strips were then dried at 100 °C for 10 h. Lithium metal was used as the reference and counter electrode. The electrolyte was composed of a 1 mol l^{-1} LiPF_6 dissolved in ethylene carbonate (EC)/dimethyl carbonate (DMC)/ethyl methyl carbonate (EMC) with the volume ratio of 1:1:1. Test cells were assembled in an argon-filled dry glove box. The galvanostatic charge/discharge tests were performed with a Land CT2001 battery tester at the current density of 20 mA g^{-1} in a potential range of 3.5–0.01 V at 25 °C.

2.4 Cyclic voltammograms

Cyclic voltammograms (CVs) were conducted within a CHI 600A electrochemical analyzer. The CV curves were recorded for the test cells in a potential range of 3.5–0.01 V (vs. Li^+/Li) with the scan rate of 0.2 mV/s at 25 °C.

3 Results and discussion

3.1 Sample characterization

XRD pattern of $\beta\text{-LiVOPO}_4$ is shown in Fig. 1. $\beta\text{-LiVOPO}_4$ possesses an orthorhombic symmetry with the space group, $Pnma$. The reflections are indexed with JCPDS (No. 85-2438). There are two impurity peaks at 27.2° and 29.7° , ascribed to $\alpha\text{-LiVOPO}_4$ (JCPDS No. 72-2253).

The surface morphology of $\beta\text{-LiVOPO}_4$ was investigated through SEM. As seen in the SEM image in Fig. 2, the sample consists of uniform particles with average sizes of $\sim 2 \mu\text{m}$.

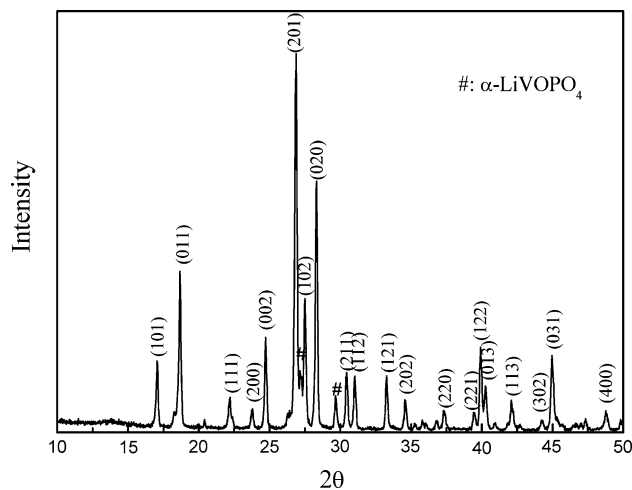


Fig. 1 XRD pattern of $\beta\text{-LiVOPO}_4$ prepared through the sol-gel route

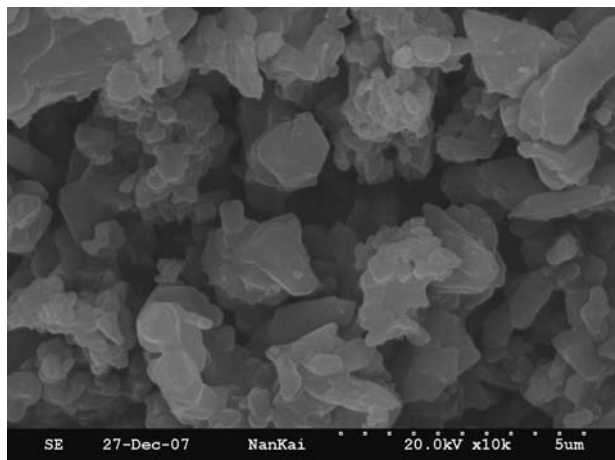


Fig. 2 SEM image of $\beta\text{-LiVOPO}_4$ synthesized through the sol-gel route

3.2 Galvanostatic charge/discharge tests

The galvanostatic charge/discharge performances of $\beta\text{-LiVOPO}_4$ as an anode material are exhibited in Fig. 3a. There is a plateau around 2.1 V during the first discharge curve, which corresponds to one Li^+ insertion associated with the $\text{V}^{3+}/\text{V}^{4+}$ redox couple [19]. However, this phenomenon is not seen from the subsequent charge/discharge curves; therefore, the initial charge/discharge process of $\beta\text{-LiVOPO}_4$ is not reversible. As an anode material, the sample shows high discharge capacity; the initial charge and discharge capacities are 417.0 and 725.5 mAh g^{-1} , respectively. The irreversible capacity is 308.5 mAh g^{-1} , due to the irreversible change between $\text{V}^{3+}/\text{V}^{4+}$ redox couple and the formation of the solid electrolyte interphase (SEI) film [20, 21]. However, the irreversible capacity reduces to

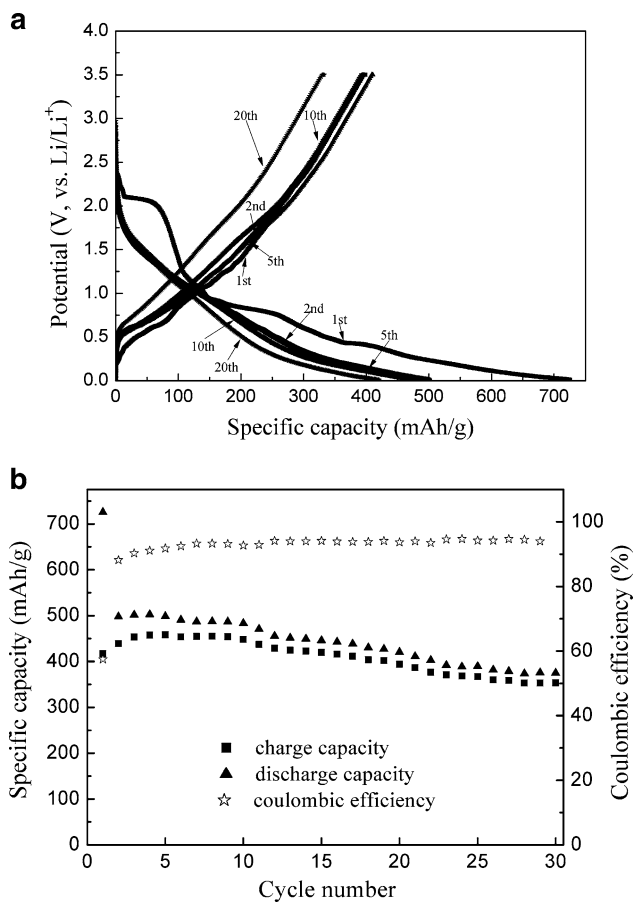


Fig. 3 Electrochemical performances of β -LiVOPO₄ as an anode material in Li ion batteries tested at 20 mA/g in the potential range of 0.01~3.5 V at 25 °C: **a** galvanostatic charge/discharge curves and **b** cyclic performance

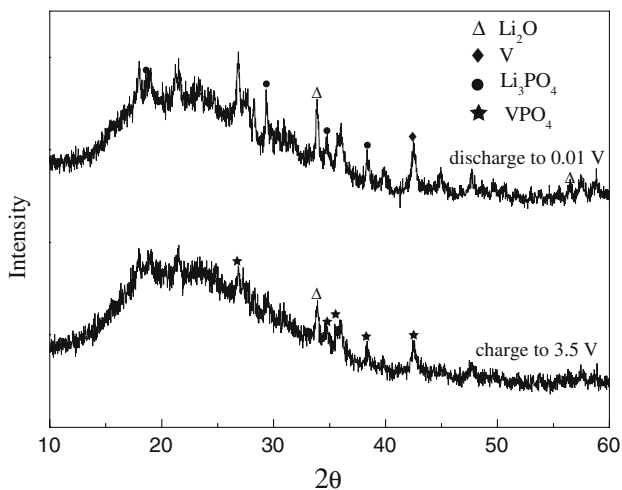


Fig. 4 XRD patterns of the β -LiVOPO₄ electrode during the first cycle at charged state (3.5 V) and discharged state (0.01 V)

58.7 mAh g⁻¹ in the second cycle. The discharge capacities for the 2nd, 10th, and 20th cycles are 497.0, 487.0, and 427.0 mAh g⁻¹, respectively, and the discharge capacity

retention rate is 75.5% from the 2nd to the 30th cycle. In addition, β -LiVOPO₄ anode material shows coulombic efficiency higher than 90% after the second cycle, as shown in Fig. 3b, especially upon progressive cycling.

3.3 Lithium storage mechanism

In order to get insight into the electrochemical mechanism of lithium storage in β -LiVOPO₄ electrode, XRD patterns were taken for the specimens from the electrode at the charged state (3.5 V) and discharged state (0.01 V), and are presented in Fig. 4. Three phases, Li₃PO₄, V, and Li₂O, were mainly detected at the discharged state; and mainly two phases, Li₂O and VPO₄, were observed at the charged state. Therefore, we can propose the lithium recycle process in β -LiVOPO₄. As mentioned above, there is a plateau around 2.1 V in the first discharge curve, which corresponds to one lithium insertion associated with the V³⁺/V⁴⁺ redox couple (Eq. 1). Another three lithium ions can enter the network of Li₂VOPO₄ and react with it to form Li₃PO₄, V, and Li₂O when the electrode is discharged to 0.01 V (Eq. 2). In the charging process, V can react with Li₃PO₄ (Eq. 3), and then during the subsequent cycles, lithium is reversibly cycled with the material network, as described in Eq. 3. Ouyang et al. reported that Li₃FePO₄ possessed a stable structure after lithium is intercalated into the LiFePO₄ host when it was used as an anode material through theoretical computations [22]. The valence of Fe is 0 in Li₃FePO₄; it can be regarded as Li₃PO₄ and Fe, and the reversible reaction process may be Fe + Li₃PO₄ ↔ FePO₄ + 3Li⁺ + 3e⁻, in agreement with our proposal.

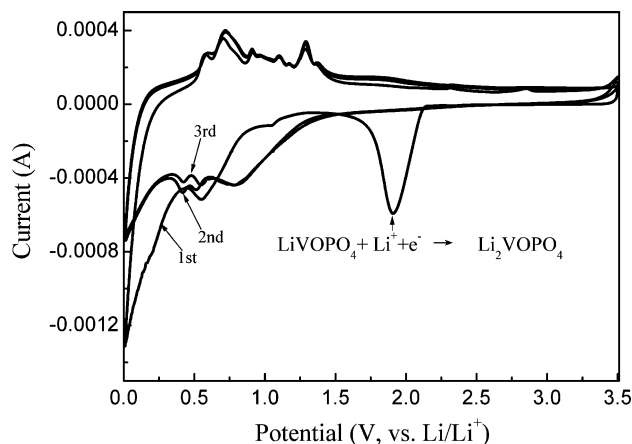
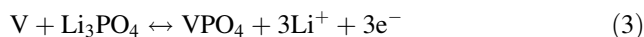
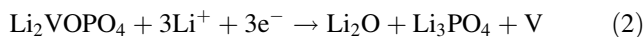


Fig. 5 CV curves of the β -LiVOPO₄ electrode tested at the scan rate of 0.2 mV/s in the potential range of 0.01–3.5 V

From the above discussion, we can see that Eq. 3 is the main reaction for the anode material in the subsequent charge/discharge cycles. The theoretical potential of Eq. 3, which we can get from the charge-discharge curves is below 1.5 V, and the theoretical reversible capacity of Eq. 3 is about 551 mAh g⁻¹, derived from the maximum uptake of 3Li⁺s to VPO₄ based the above mechanism. During the initial discharge, there are three inclined discharge plateaus; however, these plateaus disappeared from the second cycle, which was also found in transition metal oxides as anode materials. The phenomena may result from the facts that the processes after the initial discharge are conversion reactions [23] (not insertion reactions) involving multi-electrons. The decomposition of the electrolyte and the formation of SEI film account mostly for the excess capacity of the first cycle [21], and here for β -LiVOPO₄ material the first irreversible lithium insertion also contributes to the excess initial discharge capacity.

3.4 CV measurements

Typical CV curves of β -LiVOPO₄ as an anode material are depicted in Fig. 5. The main cathodic peak located around 2.0 V vs. Li/Li⁺ in the initial cycle, corresponding to the first lithium insertion; however, the peak disappears in the subsequent cycles, indicating that this process is irreversible, which is in agreement with the initial discharge curve (Fig. 3a). In the second and third cycles, the CV curves are different from the initial one, illustrating the different lithium reaction processes. The cathodic peaks and anodic peaks between 1.5 and 0.2 V may be related to the process as described in Eq. 3. In Fig. 5, we can also see that the CV curves of the second cycle and the third cycle are nearly the same, indicating that the anode material has good reversibility in the subsequent cycles.

The β -LiVOPO₄ anode material exhibits high discharge capacity and acceptable cyclic capability. β -LiVOPO₄ has similar lithium storage mechanism ($V + Li_3PO_4 \leftrightarrow VPO_4 + 3Li^+ + 3e^-$), to transition metal oxides: $yLi_2O + xM \leftrightarrow M_xO_y + 2yLi^+ + 2ye^-$ [24]. Large polyanions instead of the smaller O²⁻ ions increase the molar weight and decrease the theoretical capacity accordingly; hence, β -LiVOPO₄ has lower initial charge/discharge capacities than transition metal oxide anode materials; however, the large polyanions build an open 3D framework which can help to stabilize the structure and may alleviate the change of the cell volume during the charge and discharge process; therefore, β -LiVOPO₄ showed better cyclic performance than transition metal oxide anode materials. Through the above results, we can see that β -LiVOPO₄ has higher initial discharge capacity (725.5 mAh g⁻¹) than LiFePO₄ (610 mAh g⁻¹) because LiFePO₄ has no Li₂O formation

during the initial discharge process [11]. Also, β -LiVOPO₄ has better cyclic performance than LiFePO₄ due to the presence of Li₂O which serves as a matrix and buffers the volume change in the electrode.

4 Conclusion

Orthorhombic β -LiVOPO₄ has been prepared and investigated systematically as an anode material for lithium ion batteries. This anode material exhibits higher discharge capacity and acceptable cyclic capability. Large PO₄³⁻ can stabilize the structure and may alleviate the change of the cell volume during the charge and discharge process and the formation of Li₂O during the first discharge process can buffer the volume changes in the electrode. Hence, LiVOPO₄ may be exploited as an anode material for lithium ion batteries in the future.

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